



VIDEO TUTORIAL

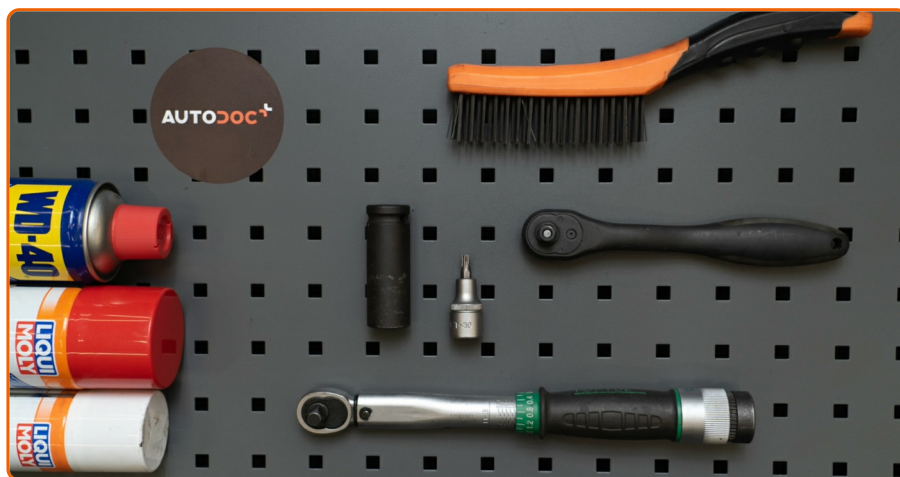
Important!

This replacement procedure can be used for:

OPEL CORSA D (S07) 1.3 CDTI (L08, L68), OPEL CORSA D Van (S07) 1.3 CDTI (L08)

The steps may slightly vary depending on the car design.

REPLACEMENT: BRAKE DRUM – OPEL CORSA D. TOOLS YOU'LL NEED:



- Wire brush
- WD-40 spray
- Copper grease
- Torx bit T30
- Wheel impact socket #17
- Ratchet wrench
- Torque wrench
- Wheel chock

Replacement: brake drum – Opel Corsa D. Professionals recommend:

- Replace the brake drums on Opel Corsa D in pair for the rear axle. Disregarding the parts state. It ensures even braking.
- The replacement procedure is identical for the right and left brake drums on the same axle.
- When replacing the brake drums, be sure to also change the brake shoes.
- All work should be done with the engine stopped.

REPLACEMENT: BRAKE DRUM – OPEL CORSA D. TAKE THE FOLLOWING STEPS:

1



Secure the wheels with chocks.

2



Loosen the wheel mounting bolts. Use wheel impact socket #17.

3



Raise the rear of the car and secure on supports.

4



Unscrew the wheel bolts.

Replacement: brake drum – Opel Corsa D. AUTODOC recommends:

- To avoid injury, hold up the wheel when unscrewing the bolts.

5



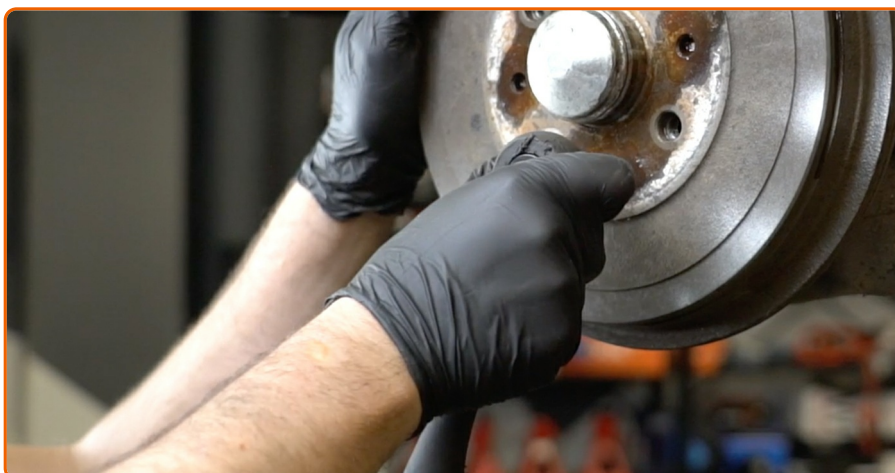
Remove the wheel.

6



Clean the brake drum fasteners. Use a wire brush. Use WD-40 spray.

7



Unscrew the brake drum fastening. Use Torx T30. Use a ratchet wrench.

8



Remove the brake drum.

9



Clean the hub. Use a wire brush. Treat the contacting surface. Use copper grease.

10



Install a brake drum.

11



Tighten the brake drum fasteners. Use Torx T30. Use a torque wrench. Tighten it to 10 Nm torque.

12

Clean the wheel rim mounting seat. Use a wire brush.

13



Treat the surface where the wheel rim contacts the brake drum. Use copper grease.

14



Install the wheel.

AUTODOC recommends:

- Warning! To avoid injury, hold the wheel while screwing in the fastening bolts on the car. Opel Corsa D

15



Screw in the wheel bolts. Use wheel impact socket #17.

16



Lower the car and working in a cross order, tighten the wheel bolts. Use wheel impact socket #17. Use a torque wrench. Tighten it to 120 Nm torque.

17



Remove the jacks and chocks.

Replacement: brake drum – Opel Corsa D. Tip from AUTODOC experts:

- Adjust the gap between the brake shoes and the drum on Opel Corsa D, pressing the brake pedal 10-15 times.

**DID YOU FIND THESE INSTRUCTIONS
HELPFUL?**

YES

NO



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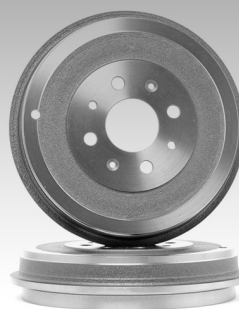
BRAKE DRUMS: A WIDE SELECTION



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